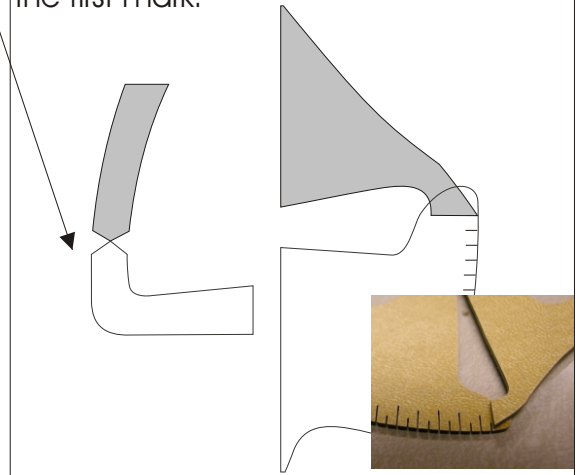


Cut this point a little long, and then after the calipers are assembled sand off the tip until the gauge lines up on the first mark.



Use CA glue to attach the arm to the handle in the proper position.



Drill hole with a  $9/64$ " bit, then use a  $1/8$ " pop rivet. Do not pop the rivet, just pull til snug, then drive the pop nail back out. Peen over the back of the rivet slightly after removing the nail.

